QC

Quality Control

Page 1

-August-03-12 3:25:20 PM Item ID: D350-567-115 Accept *N900040100* Setup Start **Revision ID:** Item Name: Interior Floor Window Start Qty: 1.00 03/08/2012 **Start Date: Cust Item ID: Required Date:** 17/08/2012 Req'd Qty: 1.00 **Customer:** Reference: Run Process Plan: MLJ Date: 17/08/03 Tooling: **Approvals:** Date: Stop Date: SPC (Y/N): Date: Sequence ID/ Operation Reject Reject Set Up/ Tool ID Tool # Plan Accept Insp. **Work Center ID** Description Qty Qty Code Number Stamp **Run Hours** Draw Nbr **Revision Nbr** IIN-D350-567 Rev D 100 0.00 DOCUMENT CONTROL *100* DC 0.00 Memo Document Control Photocopy bluefile and create labels per PPP D350-567-115 CHG004 110 Pick Kit 0.00 12/11/8 /2 *110* Packaging 0.00 Memo Packaging 120 QC4-100% Inspect kits for completeness 0.00 J3` 11'B *120*

0.00

Memo

| | | | | | | | | | | | DQA: | Date: | a . |
|---------------|------------------|-----------|-----------|----------|----------|----------------------------|-----|----------|-------------------------|-----------|--------------|---------------|--------------------|
| NCR: | Yes | / No | | | | WORK ORDER NON-C | CON | NFOR | MANCE / UPDATE | | | | • |
| | | | | | | | | 3 | | | QA Closed: | Date: | |
| Work Ord | or. | | | | | DISPOSITION | | | AG | GAINST DE | PARTMENT | PROCESS | 4 |
| Work Ord | ei. | | | | <u> </u> | Rework | 1 | | Skid-tube Cro | sstube | | Water Jet | Engineering |
| Part I | No. | | | | | Scrap | ┆ | - (1 | | all Fab | Pro | d. Eng. Coor. | Quality |
| | | | | | • • | Use-as-is | 1 1 | Thern | noforming Fir | nishing | Rec/Stor | e/Packaging | Other |
| NCR I | No. | | | | | Work Order Update |] | | Large Fab Com | nposite 🔙 | | Supplier | |
| | | | , | | 1 | | J | | | | | <u></u> | |
| Root | | | | | | ption of work order update | | nitial | Action | | Sign & | | |
| Cause | | Date | Step | Qty | | or Non-conformance | Ch | ief Eng | Description | | Date | Verification | QC Inspector |
| Doc/Data | | | | | | | | | | | | | |
| Equip/Tooling | | | | | | | | | | | | | |
| Operator | L | | | | | | | | | | | | |
| Material | | |] | | | | 1 | | | | | | |
| Setup | | | | | | | | | | | | | |
| Other | | | | | | • | | | | | | | |
| Process | | | | | | Topon : | | | | | | | |
| Supplier | |] | | | | ₩** | | | | | | | |
| Training | | | | | | | | | | | | | |
| Unapproved | | | | | | | | | | | | | |
| | | | | | | F | AUL | T CATE | GORY | | | | |
| Landi | ng (| Gear | | | _ | General | | | | · | | | _ |
| | | Bending | | | | Bend | | Grain | | | Ovalized | | Pressure/Forced |
| | | Centre No | ot Concer | ntric to | o/s | BOM/Route | | Hardwa | re | | Over/Under | tolerance | Temperature/Cure |
| | | Cracks | | | | Broken/Damaged | | Inspect | ion Incomplete | | Part Incorre | ct | Weld |
| | Crushed/Crimped_ | | | | | Burrs | | Instruct | ions Incomplete/Unclear | r [| Part Lost/Mi | issing | Wrong Stock Pulled |
| | | Cuffs | | | | Contamination | | Mainte | enance | | Part Moved | | |
| | П | Heat Trea | nt | | | Countersink | | Mislahe | led | | Positioned V | Vrong | |

Misread

Out of Calibration

Out of Sequence

Outside Dimensions

Offset

Power Loss/Surge

Other

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Inspection Strip in Tube

Torque Waves in Extrusion

Cut Too Short

Drill Holes

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Quality Control

-August-03-12 3:25:20 PM Item ID: D350-567-115 Accept *N900040100* Setup Start **Revision ID:** Item Name: Interior Floor Window Start Qty: 1.00 **Start Date:** 03/08/2012 **Cust Item ID:** Req'd Qty: 1.00 **Required Date:** 17/08/2012 **Customer:** Reference: Start Run Process Plan: Date: **Approvals:** Tooling: Date: Stop SPC (Y/N): Date: Date: Sequence ID/ **Operation** Tool ID Tool # Plan Reject Reject Set Up/ Accept Insp. **Work Center ID** Description Qty Number Stamp **Run Hours** Code Qty 130 0.00 Packaging *130* Packaging 0.00 Memo Packaging Identify and pack for shipping as per PPP D350-567-115 Location: PPP Rev:____ 140 QC21- Final Inspection - Work Order Release 0.00 M1512-11-12 *140* QC 0.00 Memo

| | | | | | | | | | | | DQA: | Date: | |
|---|--|-------|------|-----|--------|---|--------|-----------------------|--|--|---|--------------|--|
| NCR: | NCR: Yes / No WORK ORDER NON-CONFORMANCE / UPDATE | | | | | | | | | | | | • |
| | | | | | | | | | · | | QA Closed: | Date: | <u>.</u> |
| Work Orde | er: | • | · | | | DISPOSITION | | | | AGAINST DE | PARTMENT | PROCESS | |
| Part No | | | | | | Rework Scrap Use-as-is Work Order Update | | | Skid-tube Machining noforming Large Fab | chining Small Fab Proc orming Finishing Rec/Store ge Fab Composite | | | Engineering Quality Other |
| Root | | | | | Descri | ption of work order update | 1 | nitial | Acti | ion | Sign & | | |
| Cause | | Date | Step | Qty | | or Non-conformance | Ch | ief Eng | Descr | iption | Date | Verification | QC Inspector |
| Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved | , | - | | | | | | | 79 | | | | |
| FAULT CATEGORY | | | | | | | | | | | | | |
| Landi | Landing Gear Bending Centre Not Concentric to O/S Cracks Crushed/Crimped. | | | | | General Bend BOM/Route Broken/Damaged Burrs | | 1 | re ion Incomplete ions Incomplete/U | Jnclear | Ovalized Over/Under Part Incorre Part Lost/M | ct | Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled |
| | | Cuffs | | | | Contamination | Mainte | Maintenance Part Move | | | | | |

Mislabeled

Out of Calibration

Out of Sequence

Outside Dimensions

Misread

Offset

Positioned Wrong Power Loss/Surge

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Heat Treat

Inspection Strip in Tube

Torque Waves in Extrusion

Countersink

Cut Too Short

Drill Holes

Drawing

Finish Folio

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Picklist Print

• August-03-12 3:25:23 PM

Work Order ID: 88814

88814

Parent Item:

D350-567-115

D350-567-115

86851

Parent Item Name: Interior Floor Window

Start Date: 03/08/2012

Required Date: 17/08/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:A New Issue 04-08-24 JLM

CHG#2 ECN 1055 07-11-21 DD verified by:EC IPP Rev:B

IPP Rev:C 08-10-07 as per revD DD verified by:

| | PP Rev:C 08-10- | 07 as per revD | DD ve | rified by: | efte ##\$ (). | | | | | | | | | |
|-----------------------------------|------------------------|----------------|-------------|---------------------|-----------------------|-----------------|--------------------|----------------|-------------|--------------|--|----------------|--------|-----|
| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status | |
| AN526C632R12 | 200540 | Purchased | No | | | 110 | Each | 131.0000 | 4 | 9 | _ | /. | | |
| *AN526CE | 1377 | | | | | | | | ** | 122 | 814 | | | 3 |
| SMO | | | | Locatio | <u>n</u> | Le | oc Oty | Loc Code | | | | | | |
| □ [·] | | | | ST344 | | | 100 | | | T.O. | _ | | | |
| | | | | | 122378 | | 100 | | _ | | _ | | | |
| | | | | ST346 | | | 30 | | | | | | | |
| | | | | | 121556 | | 30 | | | | _ | | | |
| | | | | ST347 | | | 1 | | | | _ | | | |
| | | | | | 119225 | | 1 | | | | | 1 | | |
| 02463 | | Manufactured | No | | | 110 | f | 474.9074 | 4.41 | 4.41 | - | | | |
| D2463* | | | | | | | | | ** | | | | | 2/_ |
| Seal | | | | | | | | | | | ······································ | | | 2 |
| 23, worn | SW> | | | Locatio | <u>n</u> | Lo | c Qty | Loc Code | | | | ** | | |
| S4> | 3142 | | | ST404 | | 474 | .90737 | | | | 20 | | 3 | |
| 3.1 | | | | | 72232 | | 15.38 | | | | _ | | | |
| | | | | | 79478 | | .43737 | | 7 | | | | | |
| V (424/2 0520 AC DED D | NO OUT TO 52 AA | . 11 | | | 83542 | | 459.09 | | £ | 3542 | _ | 1 | | |
| X (d2463-0530 AS PER D 03293-1 | WG) CUT 10 53.00 | | NI. | | | 110 | F 1 | 12 0000 | | | | | | |
| | | Manufactured | No | | | 110 | Each | 12.0000 | 1 | 1 ~ | | 11 | ē | |
| *D3293511* | • | | | | | | | | ** | ~~ .~~ | | | | |
| Sound: | 5m> | | | Locatio | <u>n</u> | <u>La</u> | oc Oty | Loc Code | | | | | | |
| ST. | ≫ | | | ST211 | | | 12 | | | | | | | |
| | | | | | 84073 | | 6 | | _ | | _ | | | |

| NCR: | CR: Yes / No WORK ORDER NON-CONFORMANCE / UPDATE | | | | | | | | | | | | | | | |
|--|--|-----------------------------|------|------|-------------|--|---|----------------------------|---------------|--------------|--|---|---|--|--|--|
| | | | | | | | | | • | | QA Closed: | Date: | • | | | |
| Work Ord | er: | | | | | DISPOSITION | | AGAINST DEPARTMENT/PROCESS | | | | | | | | |
| Part No | | | | | | Rework Scrap Use-as-is Work Order Update | Scrap Machining Small Fab Use-as-is Thermoforming Finishing | | | | | Water Jet d. Eng. Coor. re/Packaging Supplier | Engineering Quality Other | | | |
| Root | | | | | Descri | ption of work order update | П | nitial | Act | tion | Sign & | | | | | |
| Cause | | Date | Step | Qty | , | or Non-conformance | Ch | ief Eng | Descr | ription | Date | Verification | QC Inspector | | | |
| Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training | | | | | | | | | | | | · | | | | |
| Unapproved | H | | | | | | | | | | | | | | | |
| | | | | • | | F | AUL | T CATE | GORY | | • | | | | | |
| Landi | ng Ge | ar | | | | General | | | | | | | | | | |
| | Ca | ending entre No racks | | | o/s | Bend BOM/Route Broken/Damaged | | 1 | on Incomplete | | Ovalized Over/Under Part Incorre | ct | Pressure/Forced Temperature/Cure Weld | | | |
| | Crushed/Crimped. | | | | Burrs | <u></u> | 1 | ions Incomplete/l | Unclear | Part Lost/Mi | ssing | Wrong Stock Pulled | | | | |
| | Cuffs | | | | | Contamination | <u></u> | Mainte | | | Part Moved | | | | | |
| | Heat Treat | | | | Countersink | | Mislabe | | <u></u> | Positioned V | | 7 | | | | |
| | \vdash | spection | | Tube | | Cut Too Short | _ | Misread | d | | Power Loss/ | Surge | Other | | | |
| | — | ipples in | | | | Drill Holes | | Offset | | | | | | | | |
| | Torque Waves in Extrusion | | | | | Drawing | 1 | Out of 0 | Calibration | | | | | | | |

Out of Sequence

Outside Dimensions

DQA:

Date:

Turning Sequence

Wave/Twist in Tube

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

* August-03-12 3:25:23 PM

Work Order ID: 88814

D350-567-115

88814

D350-567-115

Parent Item:

Parent Item Name: Interior Floor Window

Start Date: 03/08/2012

Required Date: 17/08/2012

Start Qty: 1.00

Required Qty: 1.00

| *D3294-1 | |
|------------|--|
| 17:57:94=0 | |

Bracket

Manufactured No 110

Each 8.0000 **

**



D3295-04.

Manufactured

No

Location Loc Qty ST212 64793 84071 7 110 Each

10.0000

Loc Code

SWO

Floor Window

D3296-041

Manufactured No

Location Loc Qty Loc Code ST212 10 86516 10

110

1.0000



Door Assembly

MS20470AD4-5

SW>

Purchased No Location Loc Qty Loc Code ST218

110

84072

Each

Each

2,582.000

**

//2/4/8 SM

Rivet, Universal Head

Location Loc Qty 334 1500 122452 1500 ST319 1082 118405 365 120142 717

Loc Code

| | | | | | | | | | | | DQA: | Date | |
|--|-----|---------------------------------------|--------|-----|--------|---|-----|--|--|--------|---|---|--|
| NCR: | Yes | / No | | | | WORK ORDER NON- | 100 | NFORM | AANCE / UPDATE | | - | | ſ |
| | | , | | | | | | | • | 1. | QA Closed: | Date | |
| Mork Ord | ٥ | | | | | DISPOSITION | | | AGAI | NST DE | PARTMENT | /PROCESS | • |
| Work Ord Part NCR | No. | | | | | Rework Scrap Use-as-is Work Order Update | | | Skid-tube Crosstube Machining Small Fab Thermoforming Finishing Large Fab Composite | | | Water Jet d. Eng. Coor. re/Packaging Supplier | Engineering Quality Other |
| Root | | , , , , , , , , , , , , , , , , , , , | | | Descri | ption of work order update | | Initial | Action | į. | Sign & | | |
| Cause | | Date | Step | Qty | (| or Non-conformance | Ch | nief Eng | Description | | Date | Verification | QC Inspector |
| Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved | | | | | | | | | | | | | |
| | | | | | | | AUI | LT CATE | GORY | | | | · · · · · · · · · · · · · · · · · · · |
| Landing Gear Bending Centre Not Concentric to O/S Cracks Crushed/Crimped. Cuffs Heat Treat Inspection Strip in Tube | | | | | o/s | General Bend BOM/Route Broken/Damaged Burrs Contamination Countersink Cut Too Short | | Instruct Mainte Mislabe Misread | on Incomplete ions Incomplete/Unclear nance led | | Ovalized Over/Under Part Incorre Part Lost/M Part Moved Positioned N Power Loss | ct issing Wrong | Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled Other |
| | 1 | Ripples in | i pena | | 1 | Drill Holes | 1 | Offset | | | | | |

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

³ August-03-12 3:25:24 PM

Work Order ID: 88814

Parent Item:

D350-567-115

Parent Item Name: Interior Floor Window

88814

D350-567-115

Start Date: 03/08/2012

Required Date: 17/08/2012

Start Qty: 1.00

Required Qty: 1.00

115 ~

MS20470AD4-6

Purchased

No

110

Each

3,400.000 **

MS20470AD4-7

Rivet, Universal Head

Purchased

No

| Location | <u>L</u> c | oc Qty |
|----------|------------|--------|
| 336 | | 1500 |
| 122452 | | 1500 |
| ST319 | | 1900 |
| 117395 | | 16 |
| 118927 | | 165 |
| 119109 | | 12 |
| 120142 | | 81 |
| 121524 | | 1626 |
| | 110 | Each |

Loc Code

2,621.000

Loc Code

122452

15 、

**

| | _ |
|----|--------|
| | 1.116 |
| LA | 12/4/8 |
| | - 1 |
| | |

| Location | Loc Qty |
|-----------------|---------|
| 336 | 1300 |
| 122452 | 1300 |
| ST139 | 1004 |
| 121415 | 1004 |
| ST319 | 52 |
| 120769 | 52 |
| ST320 | 265 |
| 116081 | 117 |
| 118614 | 148 |

| 122462 |
|--------|
| |

| | | | | | | | | | | | | DQA: | Date: | , . | | |
|---|--|---|------|-----|-----|------|---|-----|--|--|---------|--|---|--|--|--|
| NCR: | ⁄es | / No | | | | | WORK ORDER NON-C | O | NFOR | MANCE / UPD | ATE | • | | ť | | |
| | | | | | | | | | QA Closed: Date: | | | | | | | |
| Work Ord | or. | | | | | | DISPOSITION | | AGAINST DEPARTMENT/PROCESS | | | | | | | |
| Part No | | | | | | | Rework Scrap Use-as-is Work Order Update | | Skid-tube Crosstube Machining Small Fab Thermoforming Finishing Large Fab Composite | | | - | Water Jet d. Eng. Coor. re/Packaging Supplier | Engineering Quality Other | | |
| Root | | · | | | Des | crip | otion of work order update | | nitial | Acti | on | Sign & | | | | |
| Cause | | Date | Step | Qty | | C | r Non-conformance | Ch | ief Eng | Descri | ption | Date | Verification | QC Inspector | | |
| oc/Data quip/Tooling perator flaterial etup ther rocess upplier raining napproved | | | | | | | | | | | | | | | | |
| | | | | | | | | AUL | T CATE | GORY | | | | | | |
| Landi | Bending Centre Not Concentric to O/S Cracks Crushed/Crimped. Cuffs Heat Treat Inspection Strip in Tube Ripples in Bend Torque Waves in Extrusion | | | | | | General Bend BOM/Route Broken/Damaged Burrs Contamination Countersink Cut Too Short Drill Holes | | Instruct Mainte Mislabe Misread Offset | ion Incomplete tions Incomplete/U enance eled | Inclear | Ovalized Over/Under Part Incorre Part Lost/M Part Moved Positioned V Power Loss/ | ct sissing Vrong | Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled Other | | |
| | _ | Torque Waves in Extrusion Drawing Turning Sequence Finish | | | | | | | 1 | Sequence | | | | | | |

Outside Dimensions

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Wave/Twist in Tube

August-03-12 3:25:24 PM

Work Order ID: 88814

Parent Item:

D350-567-115

MS21042L06

Parent Item Name: Interior Floor Window

88814

No

No

D350-567-115

Start Date: 03/08/2012

Required Date: 17/08/2012

**

Required Qty: 1.00

577.0000

Start Qty: 1.00

NAS1149DN632J

Purchased

Purchased

Location Loc Qty Loc Code 315 300 122441 300 ST300 77 121556 77 ST317 200 200 122151 110 Each 332.0000

110

Each

| Locatio | <u>n</u> | Loc Oty | Loc Code |
|---------|----------|---------|----------|
| 298 | | 200 | |
| | 122441 | 200 | |
| ST298 | | 132 | |
| | 118428 | 132 | |

| | | | | | | | | | | | | DQA: | Date | e: | , · · |
|---------------|-----------------|------------|------------|----------|----------|--------------------------------|--------|---|-------------------|----------|--------|---------------------------------------|--------------|----------|--------------------|
| NCR: | Yes | / No | | | | WORK ORDER NON-C | | NFORM | MANCE / UP | DATE | | · | · · · · · · | | • |
| | | • | | | | | | | | | | QA Closed: | Date | 2: | • |
| Work Order: | | | | | | DISPOSITION | | | | AGAINS | T DE | PARTMENT | PROCESS | | , |
| Work Orac | er: | | | | | Rework | , | | Skid-tube | Crosstub | \Box | | Water Jet | \neg | Engineering |
| Part I | No. | | | | | Scrap | | Machining Small Fab Thermoforming Finishing | | | | Prod. Eng. Coor. Rec/Store/Packaging | | | Quality Other |
| NCR I | No. | | | | | Use-as-is Work Order Update | | | Large Fab | Composit | ~— | Rec/Stor | Supplier | | Other |
| Root | | | | | Descri | ption of work order update | | Initial | Ac | tion | | Sign & | | | |
| Cause | | Date | Step | Qty | (| or Non-conformance | Ch | nief Eng | Desc | cription | | Date | Verification | | QC Inspector |
| Doc/Data | | | | | | | | | | | | | | | |
| Equip/Tooling | | | | | | | | | | | | | | | |
| Operator | | | | | | | 1 | | : | | | | | | |
| Material | | | | -1- | | | | | | | | | | | |
| Setup | | | | | | 4 - | | | | | | | | | |
| Other | | | | , | | | | | | | | | | | |
| Process | | | | | | | | | | | | | | | |
| Supplier | | | | | 3 | | | | | | | | | | |
| Training | | | | | | | | | | | | | | | 7 |
| Unapproved | · | | | | | | ļ | | | | | | | | |
| | | | | 1 | | F | AUL | LT CATE | GORY | | | | | | |
| Landi | ng C | Gear | | | | General | | = | | | _ | _ | _ | | |
| | | Bending | | | <u> </u> | Bend | L | Grain | | | | Ovalized | | P | ressure/Forced |
| | | Centre No | ot Conce | ntric to | o/s | BOM/Route | | Hardwa | ire | | | Over/Under | tolerance | T | emperature/Cure |
| | | Cracks | | | | Broken/Damaged | | Inspect | ion Incomplete | | | Part Incorre | ct _ | \v | Veld |
| | | Crushed/ | Crimped. | | | Burrs | | Instruct | tions Incomplete, | /Unclear | | Part Lost/M | issing | \v | Vrong Stock Pulled |
| | | Cuffs | | | | Contamination | | Mainte | enance | | | Part Moved | | | |
| | | Heat Trea | at | | | Countersink | | Mislabe | eled | | | Positioned V | Vrong | | |
| | | Inspection | n Strip in | Tube | | Cut Too Short | | Misread | d | | | Power Loss/ | Surge | \Box c | ther |
| | Ripples in Bend | | | | | Drill Holes | Offset | | | | | - | _ | | |

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish

REFERENCE ONLY

DART AEROSPACE LTD.



D350-567 Page 28 of 28

PARTS LIST 5.0

| Qty -015 | Qty -017 | Qty -025 | Qty -027 | Qty -111 | Qty -117 | Part Number | Description |
|-------------|-----------------|-------------|-------------|-------------|-------------|--------------|--|
| -015 X | -017 | -025 | -021 | -,,,, | -117 | D350-567-015 | FLOOR WINDOW INSTALLATION (SMALL) |
| ├ ^- | X | | | | | D350-567-017 | FLOOR WINDOW INSTALLATION (SMALL) |
| | ^- | x | | | <u> </u> | D350-567-025 | FLOOR WINDOW INSTALLATION (LARGE) |
| 1 | | | × | | | D350-567-027 | FLOOR WINDOW INSTALLATION (LARGE) |
| | | | | X | | D350-567-111 | FLOOR WINDOW INSTALLATION (EXTRA LARGE) |
| | | | | | Х | D350-567-117 | FLOOR WINDOW INSTALLATION (EXTRA LARGE) |
| 1 | 1 | | | | | D350-567-013 | REPLACEMENT WINDOW KIT (SMALL) |
| | | 1 | 1 | | | D350-567-023 | REPLACEMENT WINDOW KIT (LARGE) |
| | | | | 1 | 1 | D350-567-113 | REPLACEMENT WINDOW KIT (EXTRA LARGE) |
| | 1 | | 1 | 1 | | D350-567-115 | INTERIOR FLOOR WINDOW KIT |
| 1 | | 1 | | | 1 | D350-567-031 | INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE) |

| Oty | Qty | Qty | Qty- | Qty | | |
|-------------|--------------|-------|--------------|------|---------------------|--|
| Qty -013 | -023 | -113 | 6115 | -031 | Part Number | Description |
| -013 X | -023 | -113 | ¥1102 | -031 | D350-567-013 | REPLACEMENT WINDOW KIT (SMALL) |
| _ ^ | X | | | | D350-567-023 | REPLACEMENT WINDOW KIT (LARGE) |
| | | Х | | | D350-567-113 | REPLACEMENT WINDOW KIT (EXTRA LARGE) |
| | | ^ | x | | D350-567-115 | INTERIOR FLOOR WINDOW KIT |
| | | - | _^_ | X | D350-567-115 | INTERIOR FLOOR WINDOW KIT |
| | | | | ^ | D350-567-031 | (SLIDING DOOR COMPATABLE) |
| | | | ļ | | | (SEIDING DOOK COMIT ATABLE) |
| 1 | | | | | D2125 | REPLACEMENT WINDOW, SMALL |
| | 1 | | | | D2942 | REPLACEMENT WINDOW, LARGE |
| | | 1 | | | D3290-041 | REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE |
| | | | | | D0400 0000 | SEAL |
| 1 | | | <u> </u> | | D2126-0600 | NEOPRENE SEAL |
| | 1 | | _ | | D2463-0750 | |
| | | 1 | | | D2463-0860 | NEOPRENE SEAL |
| | 9 | 12 | ļ | | 2600-6 | 1/4 TURN FASTENER |
| | 9 | 12 | | | 2600-LW | WASHER |
| | 9 | 12 | | | 212-12 | RECEPTACLE |
| | 22 | 21 | | | AN526C832R9 | SCREW (OR AN526C832-9,OR MS51957-126) |
| | 44 | 42 | | | AN960JD8 | WASHER |
| | 22 | 21 | | | MS21042L08 | NUT (OR MS21042-08) |
| | 18 | 24 | | | MS20426AD3-5 | RIVET |
| 2 SQ. | 2 SQ. | 2 SQ. | | | N/A | 9.7oz 7781 'S' GLASS UNIVERSAL WEAVE |
| YD | YD | YD | | | | |
| | | | | 1 | D2463-0450 | NEOPRENE SEAL |
| | | | | 1 | D3210-1 | DOUBLER |
| | | | | 1 | D3211-1 | BRACKET |
| | | | | 1 | D3212-1 | FLOOR WINDOW |
| | | | | 1 | D3213-041 | DOOR ASSEMBLY |
| | | | حرق | | -D3293-1 | DOUBLER |
| | | | - | | D3294-1 | -BRACKET |
| | | | - | | D3295-041 | -FLOOR-WINDOW- |
| | <u> </u> | | a = | | D3296-041 | DOOR ASSEMBLY |
| | | | 5 | | | NEOPRENE SEAL |
| | | | 9 5 | 8 | AN526C632R12 | SCREW (OR AN526C632-12, OR MS51957-32) |
| | | | Z9-> | 8 | AN960JD6 | -WASHER |
| | | | <u>=9</u> = | 8 | MS21042L06 | NUT (OR MS21042-06) |
| | | | C23 | 40 # | MS20470AD4-5 | RIVET |
| | | | C1:1:50/ | 90 | MS20470AD4-6- | RIVET |
| | | | G15= | ~20 | MS20470AD4-7 | RIVET 1 |
| | <u> </u> | L | 1 13- | -20 | 1.11.02041 07 104-7 | '''' |

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Revision: **D**

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